



D4521-1 DOUBLER (LOWER DOOR)

NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.33 lbs

C	RIVET HOLE PATTERN ADDED.		AJS	12.12.17
B	PART SHORTENED OVERALL SEE REV. A FOR DETAILS. PRIMER NOTE ADDED.		AJS	12.09.11
A	NEW ISSUE		AJS	12.03.05
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED	A.P.	DRAWING NO.	REV. C	
MFG. APPR.	DS	D4521	SHEET 1 OF 1	
APPROVED	NP	TITLE	SCALE	
DE APPR.	NP	DOUBLER (LOWER DOOR)	NTS	
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